### 3.2.4 AG Tests

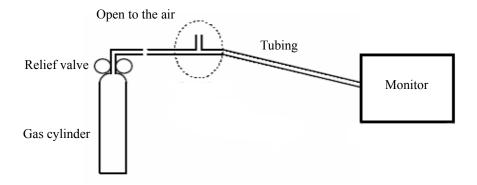
# **Leakage Test**

- 1. Plug the AG module into the module rack.
- Wait for a minute until the AG module warmup is finished and then use your hand or
  other objects to completely block the gas inlet of the AG module. An alarm message
  [AC Airway Occluded] will be displayed.
- 3. Block the gas inlet for another 60 seconds. Then select [User Maintenance >>] → [Maintain AG >>] → [Calibrate AG >>] and check that the current flow rate is less than 10 ml/min. If the alarm message does not disappear, it indicates that the module does not leak.

## **Accuracy Test**

Tools required:

- Gas cylinder with a certain standard gas (such as  $6 \pm 0.05\%$  CO<sub>2</sub>, Bal N<sub>2</sub>), or standard gas mixture. Gas concentration should meet the following requirements : AA  $\ge 1.5\%$ , CO<sub>2</sub>  $\ge 1.5\%$ , N<sub>2</sub>O  $\ge 40\%$ , O<sub>2</sub>  $\ge 40\%$ , of which AA represents an anesthetic agent (Des, Sev, Enf, Iso, or Hal). a/c  $\le 0.01$  (a is the gas absolute concentration accuracy; c is the gas concentration)
- T-shape connector
- Appropriate tubing
- 1. Plug the AG module into the module rack.
- 2. Wait for at least 10 min and then perform a leakage test to make sure the airway has no leakage.
- 3. Check if the fan inside the AG module works correctly.
- 4. Connect the test system as follows:



- Adjust the relief valve and make sure the flowmeter reading is stable and within 10 and 50 L/min.
- 6. Check that the concentration of each composition meets the specification stated in the Operator's Manual.

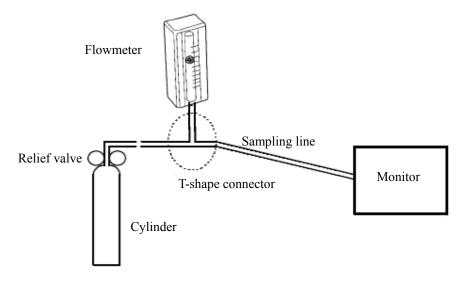
#### Calibration

#### Tools required:

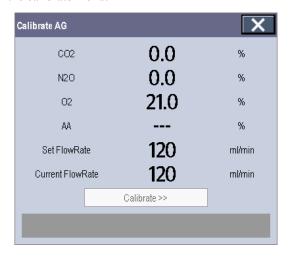
- Gas cylinder with a certain standard gas (such as  $6 \pm 0.05\%$  CO<sub>2</sub>, Bal N<sub>2</sub>), or standard gas mixture. Gas concentration should meet the following requirements: AA  $\geq 1.5\%$ , CO<sub>2</sub>  $\geq 1.5\%$ , N<sub>2</sub>O  $\geq 40\%$ , O<sub>2</sub>  $\geq 40\%$ , of which AA represents an anesthetic agent (Des, Sev, Enf, Iso, or Hal). a/c  $\leq 0.01$  (a is the gas absolute concentration accuracy; c is the gas concentration)
- T-shape connector
- Appropriate tubing

Follow this procedure to perform the pressure calibration:

- 1. Select [Main Menu]→ [Maintenance >>]→ [User Maintenance >>]→ enter the required password→ [Calibrate AG >>] to access the [Calibrate AG] menu.
- 2. Check the airway and make sure that there are no occlusions or leaks.
  - ◆ Vent the sampling tubing to the air and check if the [Current FlowRate] and [Set FlowRate] are approximately the same. If the deviation is great, it indicates that there is an occlusion in the tubing. Check the tubing for an occlusion.
  - Check the airway and make sure that the airway has no leakage.
- 3. Connect the test system as follows:



- 4. Open the relief valve and vent a certain standard gas or gas mixture. Then adjust the relief valve and make sure the flowmeter reading is stable and within 10 and 50 L/min.
- 5. In the [Calibrate AG] menu, the concentration and flowrate of each measured gas are displayed.
  - ◆ If the difference between the measured gas concentration and the actual one is t very small, a calibration is not needed.
  - ◆ If the difference is great, a calibration should be performed. Select [Calibrate >>] to enter the calibrate menu.



- 6. Enter the vented gas concentration. If you use only one gas for calibration, set other gases' concentration to 0.
- 7. Select [Start] to start calibration.
- 8. If the calibration is finished successfully, the message [Calibration Completed!] is displayed. If the calibration failed, the message [Calibration Failed!] is displayed. In this case, perform another calibration.

# **ACAUTION**

• Calibrate the O<sub>2</sub> module, If it has been transported for long distance.

# 3.2.5 Preventative maintenance test report

Customer name	
Customer address	
Servicing person	
Servicing company	